



HP AEROSOL PRIMER 1.880.2000 - 2006

1K AEROSOL PRIMERS WITHOUT CHROMATES GREY (2000) - DARK GREY (2006)



HP Aerosol Primers are 1K etching primers, without chromates. Offering high protection against rust, **HP Aerosol Primers** guarantee optimum adhesion to bare metal. They can be used both before applying primer and on any areas which have become exposed while sanding the primer. In this case they can be overcoated directly with the finishing topcoat.

SUBSTRATES

Unfinished and galvanised metal. Degreased and sanded.
Original paintwork, properly sanded (P360-400 or ScotchBrite Fine)
Stopper 1800 and Stopper 3800 polyester putty, sanded with P360-400.
Old paintwork in good condition, sanded (excluding thermoplastic paints)

PREPARATION



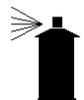
Clean the surface with water (preferably warm) and detergent. Sand the old paintwork with P320-360 sandpaper. Degrease with Degreaser 3600 or Aquamax Precleaner.

Shake the spray can vigorously to mix the contents.

Product is ready for use.

Important: **HP Aerosol Primers** are not recommended for use on thermoplastic or solvent-sensitive paintwork.

APPLICATION

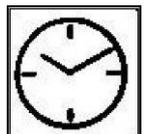


Hold at a distance of 15-20 centimetres from panel to be primed	
Number of coats	1-2
Recommended film thickness	10-20 microns
Maximum film thickness	30 microns

DRYING

AIR DRY
Flash between coats
Application of Topcoat or Primer without sanding
Suitable for wet or dry sanding
OVEN DRY / INFRA RED

not necessary
after 10-15 minutes
after 30 minutes @ 20° C
not recommended

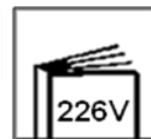




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RECOATABILITY

Recoatible 10-15 minutes after application without sanding



SANDING

Sanding not usually required. In order to remove any dirt:

DRY	P400-600
WET	P800-1000

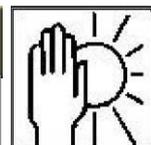


FINISHES

All Primers and Topcoats in the MaxMeyer Car Refinish range
(Excluding Filler 3300)

TECHNICAL DATA

Pack size	400 Mls Aerosols
Storage	In a cool dry place away from heat



VOC INFORMATION

The EU limit value for this product (product category: IIB.c) in ready to use form is max. 840g/litre of VOC. The VOC content of this product in ready to use form is max. 840g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU directive code.

SAFETY AND HANDLING

These products are for professional use only and are not to be used for purposes other than those specified.

The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information, please refer to the material Safety Data Sheet, also available at:
www.maxmeyer.com



For further information please contact:

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